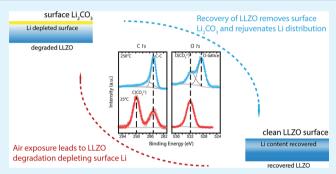
Garnet Electrolyte Surface Degradation and Recovery

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ABSTRACT: Ceramic materials based on the garnet structure Li₇La₃Zr₂O₁₂ (LLZO) show great promise as lithium-ion conducting electrolytes for solid-state lithium batteries. However, these materials exhibit surface degradation when exposed to air and moisture, which adversely impacts their functioning in operating devices. In this work, we use several depth-profiling and in situ techniques to probe the nature of the surface reactions that occur when aluminum (Al)-substituted LLZO is exposed to air. These experiments show that a proton exchange reaction occurs near the surface of the LLZO and leads to change in its chemistry and structure, concomitant with the formation of Li₂CO₃. But



these reactions can be readily reversed by heating samples at 250 °C under an inert atmosphere to recover LLZO surface chemistry and structure. Symmetrical cells containing samples treated this way exhibited much lower area specific impedances than those containing air-exposed LLZO without the treatment, confirming the reversal of the degradation process. Our results show a process to rejuvenate LLZO surface, and this opens the possibility of integrating this material in solid-state devices.

KEYWORDS: solid state battery, solid electrolyte, interface, surface engineering, interface recovery

■ INTRODUCTION

Lithium ion battery technology has been a tremendous success, empowering the mobility and connectivity of human society. As the key component, the battery system is the very central technology for powering electric vehicles, mobile devices, wearable electronics, etc. In the past 2 decades, there has been significant progress in increasing energy density and lowering manufacturing cost. Yet current technology is unlikely to be sufficient to meet the requirements of next generation electric mobility. Thus, developing the next generation of affordable, efficient, and high-energy devices is a grand challenge. The most attractive contender to meet this challenge is an all solidstate battery, which utilizes a high capacity lithium metal as an anode and has distinct safety advantages over lithium ion batteries in that no flammable liquid component is used in the device.2,3

A key component of the solid-state battery is a solid electrolyte that conducts lithium ions but not electrons. Ideally, it should have good ionic conductivity and reasonable chemical and mechanical stability under operating conditions, particularly at interfaces. The battery community has long acknowledged the various challenges of solid electrolytes associated with lithium anode or cathode/solid electrolyte interfaces, but understanding has been limited. To address this,

simulation work has shed light from a thermodynamic perspective. 4-6 Although advanced synchrotron and neutron techniques have been tremendously helpful elucidating the material evolution in situ and operando, most of these were limited to electrode materials for lithium ion batteries but not solid electrolytes. In fact, direct experimental observation of chemical or/and electrochemical reactions at solid electrolyte interfaces/surfaces remains difficult, due partly to limitations of any single surface sensitive technique to directly observe interfaces, and challenges in resolving surface vs bulk phenomena and correlating these to the electrochemical properties.

It is therefore necessary to experimentally study and elucidate reactions at interfaces by probing both the surface structure and the chemistry of the solid electrolyte interfacing the electrode components. Some progress has been made in recent years; for example, Janek and co-workers developed an X-ray photoelectron spectroscopy (XPS) methodology to study the surface reactivity of an LAGP (lithium aluminum germanium phosphate) type solid electrolyte with lithium

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metal ex situ. Yamada et al. used X-ray diffraction and XPS to reveal the Ohara glass solid electrolyte's local structure and composition change as a function of depth. Recently, garnets related to Li₇La₃Zr₂O₁₂ (LLZO) have emerged as promising candidates for use as solid electrolytes, due to their high room temperature ionic conductivities, which range from 10⁻³ to 10⁻⁴ S/cm, and their relatively good chemical stability. 10-12 Recent work has also has shown that the observed high interfacial impedance with lithium electrodes can be mitigated; e.g., Cheng et al. showed that the resistive interface is due to a thin Li₂CO₃ layer formed as a result of exposure of LLZO to CO₂ and H₂O in air, and that removing Li₂CO₃ by polishing reduced the interfacial impedance substantially. 13,14 This chemical instability was further studied by Sanjuan and coworkers using Raman spectroscopy and X-ray and neutron powder diffraction. 15,16 Thermal annealing has been reported to improve interfacial resistance and Li cycling performance of garnets.¹⁷ Sakamoto and co-workers used EIS and XPS to correlate the improved interfacial properties to the surface layer removal by polishing and annealing steps; the best performance was achieved from wet polishing and 500 °C annealing. 18,19 It is now understood that during exposure to moist air, LLZO undergoes exchange of lithium ions for protons, forming LiOH, which then reacts with CO2 from the atmosphere to form Li₂CO₃. It is also possible, thermodynamically, for CO2 to react directly with LLZO to produce Li2CO3 as indicated by first-principles calculations, although this reaction is predicted to take place more slowly.²⁰ formation of LiOH and Li₂CO₃ results in Li loss and proton uptake in the LLZO solid electrolyte near the surface. Details of the sub-Li₂CO₃ surface chemistry and its related structural evolution when LLZO degrades are yet unknown. Thus, developing in situ probes to capture both structural and chemical evolution of the LLZO subsurface are of great significance both for the fundamental understanding of LLZO and for reliable processing to ensure good interfacial properties.

With these goals in mind, we combined ambient pressure Xray photoelectron spectroscopy (APXPS), grazing incidence Xray diffraction (GI-XRD), and grazing incidence X-ray absorption spectroscopy (GI-XAS) to provide a detailed picture of the LLZO subsurface chemistry, crystal, and local structure evolution as LLZO is exposed to air and then heated under inert atmosphere, in situ. The results demonstrate that treating LLZO at relatively low temperatures can reverse the surface degradation caused by exposure to air, resulting in lowered interfacial impedance. This has significant positive implications for the processing of this material for use in practical solid-state devices.

EXPERIMENTAL SECTION

Aluminum (Al)-substituted LLZO pristine powders were prepared using a solid-state reaction as reported in our previous work, the following precursors: Li₂CO₃ (CAS no. 554-13-2, Aldrich >99.0%), Al₂O₃ (Alcoa), ZrO₂ (CAS no. 1314-23-4, Aldrich 99%), and La(OH)3 (CAS no. 14507-19-8, Alfa 99.95% REO). The asprepared fresh powder was ground and then attrition-milled at 450 rpm for 2 h with 2 mm diameter ZrO2 media in isopropyl alcohol (IPA). The attrition-milled powder was used as-is to produce largegrained samples, as described in our previous work.^{14*} Cold uniaxial pressing with both 3/8 and 1 in. stainless dyes without any binder was utilized to produce pellets for study. Compacted LLZO pellets were sintered at 1100 °C for 12 h. The ³/₈ in. size pellets were used for XPS, and 1 in. pellets were used for grazing incident XRD and EXAFS

studies to accommodate larger X-ray footprints, especially at shallow angles. Sintered and densified LLZO was dry polished in air progressively using polishing paper with grit number from 320 to 1000. The 1 in. size LLZO pellets used in the GI-XRD and GI-XAS (extended X-ray absorption fine structure) measurements were further polished on a polishing cloth with 1 μm diamond media dispersed in glycol to obtain sufficiently flat surfaces for study. The polishing was carried out in ambient environment until a shiny surface finish was achieved, and the last step involved a brief DI-water cleaning of the finished surface. After the polishing procedure, some of the pellets were further exposed to air for a week before measurements.

Scanning electron micrographs (SEMs) were obtained on samples, using a HITACHI TM-1000 tabletop microscope in secondary electron imaging (SEI) mode. The STEM image was acquired using a Hitachi 2700C dedicated scanning transmission electron microscopy equipped with a cold field emitter and a probe corrector.

The grazing incident X-ray diffraction (GI-XRD) experiments were performed at beamline 2-1 at Stanford Synchrotron Radiation Lightsource (SSRL). The specimen was mounted in a domed heating/cooling stage from Anton Paar. A polyether ether ketone (PEEK) dome was used for high X-ray transparency. Samples were measured at room temperature or at various temperatures during the heating and cooling cycle, under helium gas flow sufficient to avoid exposure to air or moisture during the measurements. 1 mRad Soller slits in front of a Vortex detector were used for low resolution scans, and a Sill1 analyzer with a photomultiplier tube was used for highresolution X-ray diffraction measurements in parallel-beam geometry. Pellets were scanned at various grazing angles with 8 keV X-rays. This X-ray energy was chosen for ease of comparison with laboratory XRD with a Cu K α source.

The grazing incident X-ray absorption spectroscopy (GI-XAS) was performed at SSRL beamline 11-2. We used a 50 µm collimated beam in a vertically scattering grazing incidence geometry to limit the X-ray penetration depth to the near surface region. The fluorescence data were collected using a 100-element Ge detector (Canberra) at 90° from the incidence beam in the horizontal plane. LLZO powder Zr Xray absorption spectroscopy (XAS) experiments were conducted at SSRL beamline BL 4-1 in transmission mode using a Si (220) double crystal monochromator. Edge calibration was performed using Zr (17988 eV) located in front of a reference ion-chamber and measured simultaneously with each spectral sample. All data processing, including normalization, was carried out using the software SIXPACK by fitting a linear polynomial to the pre-edge region and a quadratic polynomial to the postedge region of the absorption spectrum. The energy threshold E_0 of the reference Zr foil was determined from the peak in the first derivative of the spectrum, and all spectra were linearly calibrated using the difference between the obtained E_0 and the tabulated absorption edge energy for metal K-edge. Pre-edge background subtraction and normalization were carried out. Background removal and edge-step normalization were performed using the Athena module in the Demeter program pack.

Ambient pressure X-ray photoelectron spectroscopy (APXPS) was carried out at bending magnet beamline 9.3.2 of the Advanced Light Source (ALS) at Lawrence Berkeley National Laboratory (LBNL).² XPS data of Li 1s, C 1s, O 1s, Zr 3d, and La 4d were collected at 640 eV from the top surface of LLZO samples in ultrahigh vacuum with a sampling size 1 mm in diameter. Binding energy correction of spectra was done by calibration to the C 1s photoemission peak of adventitious hydrocarbons at 284.8 eV.

The ac impedance measurements were obtained on the dense pellets using a VMP3 multichannel potentiostat/galvanostat (Bio-Logic Science Instruments) equipped with frequency response analyzers. Typical dimensions of the pellets for EIS measurements were around 1.1 mm thick and 7.8 mm in diameter. Soft metallic lithium was first spread on both sides of the dense pellet. Afterward, the pellet was assembled in a Swagelok-type cell between lithium foil disks on both sides. Physical contacts were maintained by compression of the spring at controlled displacement in the Swagelok cell with an estimated pressure of 200 kPa, derived from considering

the spring displacement and spring constant. Samples were assembled in the same Swagelok cell with controlled displacement so that similar pressures were used for each. Impedance data were collected at frequencies from 1 MHz to 1 Hz.

Simulation. We employed density functional theory (DFT) calculations to investigate the structure variation in the LLZO system.²⁷ The Vienna ab initio software package (VASP)²⁸ was employed, and the projector augmented-wave (PAW)²⁹ method was used to describe the wave functions near the core, and the generalized gradient approximation (GGA) within the Perdew-Burke-Ernzerhof (PBE) parametrization was employed as the electron exchange—correlation functional. The supercell consisted of $(Li_7La_3Zr_2O_{12})_8$, 192 atoms in total; hence, the Brillouin zone sampling of $1 \times 1 \times 1$ was adopted to ensure acceptable accuracy (using a k-point mesh of 500/number of atoms which can reach the error of 5 meV/atom for total energy for most compounds as tested by the Materials Project).³¹ To evaluate the proton-Li+ ion exchange and its effect on the local structure, we evaluated H₄Li₅₂La₂₄Zr₁₆O₉₆ and H₇Li₄₉La₂₄Zr₁₆O₉₆, and we used ab initio molecular dynamics (AIMD) to extract the local structure at room temperature (300 K). We allowed the system to relax to equilibrium and then ran the simulation for ~1500 steps. The obtained atomistic positions were then analyzed. Our quantitative calculation result on bond length is concluded from statistical analysis over large amount of samplings. Considering that the XAFS experimental observation is also an averaging result (over the measured volume, time), the simulation represents similar trends.

RESULTS AND DISCUSSION

Figure 1 shows an SEM image of an LLZO pellet after the polishing procedure, which culminated with a final polishing

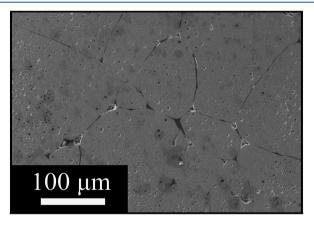


Figure 1. Top view SEM image of a polished garnet pellet.

step using 1 μ m diamond media dispersed in glycol. The image shows a relatively flat surface with low roughness. Isolated porosity could be seen within the large grains (grain size 100-150 μ m), likely a result of trapped air by fast grain growth. The typical isolated pore size is submicrometer in diameter. The density of a typical pellet is about 92% of the theoretical value.

Figure 2 shows low resolution GIXRD patterns obtained on a polished pellet after exposure to air for a week. On the basis of the photon energy and the chemistry of LLZO and its density, the X-ray attenuation lengths at various grazing angles were estimated to be 3, 20, and 120 nm. The estimation assumed a flat surface and should be only used for qualitative comparison. It is also noted here that at these shallow angles, the X-ray beam footprint was on the order of mm², much larger than the grain size in the LLZO specimen. Thus, the spectra obtained are on a polycrystalline material with randomly oriented crystals, similar to a powder XRD pattern

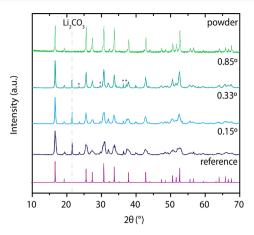


Figure 2. Low resolution GIXRD spectra collected at grazing angles of 0.15°, 0.33°, and 0.85°. A LLZO powder diffraction pattern (top) and a calculated reference from ref 32 are also provided (bottom). * indicates minor impurity phases including LiAlO2 and LaAlO2.

obtained in a laboratory except that the penetration depth is much less. Figure 2 also shows a powder XRD pattern obtained on LLZO and a reference pattern calculated based on ref 32. At all three grazing angles, a peak at approximately $2\theta = 22^{\circ}$ attributable to Li₂CO₃ was clearly visible, although this was not seen in the powder pattern. Furthermore, the intensity of the Li₂CO₃ peak decreased as the angle was increased (probing depth increased). Peaks attributable to minor impurities phases (marked with an asterisk in Figure 2) were also observed in the GIXRD patterns. Similar impurities were observed on the surfaces of unpolished pellets using laboratory powder XRD.¹⁴ Another difference between the powder XRD pattern and the GIXRD patterns is that the peaks attributable to LLZO are broader for the latter, particularly in the patterns collected at shallower angles, although no difference is seen in the breadth of the Li₂CO₃ peaks. For this reason, this is not likely to be an issue of degree of specimen flatness. It is more likely that the broadening of the LLZO peaks arises from disorder caused by strain gradient and reduced crystallinity, such as that which may result from LLZO lattice contraction due to proton incorporation and loss of lithium close to the surface.

We used both high resolution GIXRD and GI-EXAFS to confirm our speculation that the lattice close to the surface of the pellet shrank due to air exposure. Two characteristic reflections of the garnet structure were scanned, namely, the peaks at approximately $2\theta = 16.7^{\circ}$ and 25.8° , corresponding to the (211) and (321) lattice planes. These reflections were fine scanned at various incident angles going from shallow to deeper into the bulk (Figure 3). The trends in both sets of data are consistent in that peak positions gradually shift to lower 2θ values at deeper angles. For example, for the (321) peak, at an incident angle of 0.33°, the position was 25.72°, which shifted to ~25.64° at an incident angle of 2° (depth of ~0.32 μ m). This means that the d-spacings for the 211 and 311 crystallographic planes are slightly smaller at the surface than in the bulk. On the basis of Bragg's law, $2d \sin \theta = n\lambda$ ($n = 1, \lambda$ = 1.54 Å), we estimated that for the 321 planes, the d spacings at the surface and in the bulk are 3.449 and 3.462 Å, respectively. Likewise, the d spacings for the 211 planes at the surface and in the bulk were calculated to be 5.271 and 5.296 Å. It is also interesting that the peak shift was gradual, implying a gradient in the *d*-spacing from the bulk to surface.

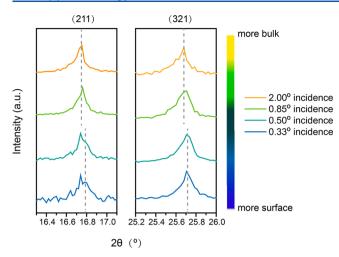


Figure 3. High resolution GIXRD of LLZO characteristic (211) and (321) peaks at varying incident angles, from bottom to top.

Figure 4 represents transformed Zr K-edge GI-XAS data. At the Zr-K edge energy (~18 keV photon energy), the X-ray

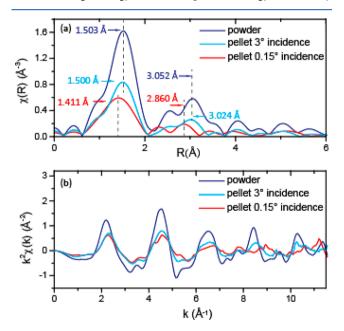


Figure 4. (a) Fourier transform Zr K edge EXAFS spectra (phase uncorrected). (b) Zr K edge EXAFS oscillation.

penetration depths at 0.15° and 3° incident angles were estimated to be 35 nm and 2.4 μ m. Because the GI-XAS data were collected using a fluorescence detector, there are some self-absorption effects in these measurements. However, bond distances and absorption edges can usually be measured accurately.³³ For comparison, we also performed Zr-K edge EXAFS using a mixture of dilute LLZO powder (from a crushed pellet) and sucrose at SSRL beamline 4-1 in transmission mode, which eliminates the self-absorption effect. In Figure 4a, the uncorrected radial distribution plot of the LLZO powder showed a clear two shell structure; the nearest neighbor corresponding to the Zr-O atomic distance is 1.503 Å, while the second shell is at approximately 3.0 Å, corresponding to the Zr-La atomic distance. Note the phase is not corrected in the EXAFS data due to lack of reference data; thus the calculated atomic distances are shorter than the

theoretical values. In the GI-XAS measurements, at a 3° incident angle (an estimated probing depth of 2.4 μ m, corresponding to the bulk), the Zr-O and Zr-La atomic distances are nearly identical to that of the powder. However, the data taken at the 0.15° incident angle show smaller distances for the Zr-O atomic distance (1.411 Å) and for the Zr-La atomic distance, which shrank to 2.86 Å. Note that the penetration depth of the GI-XAS experiment was much deeper at high angles compared to that of the GI-XRD due to the Xray photon energy.

A combination of the GI-XRD and GI-XAS experiments shows consistent results; that changes occur to LLZO surfaces exposed to moisture/air in the form of lattice shrinkage and lattice strain. There is a gradient going from the very top surface into the bulk; the subsurface LLZO lattice shrank less compared to the top surface, and the bulk was not affected. In Al substituted LLZO, the lattice parameter is positively related to lithium content and inversely related to Al content, which substitutes at Li sites. 14 Similarly, in the exposed LLZO where formation of LiOH and Li₂CO₃ removes the lattice lithium, proton replacement of Li+ led to lattice shrinkage in the protonated LLZO.^{34–36} Given that the chemical reaction involves interaction between a gas or liquid and a solid, a gradient of protons and lithium ions can be established where a high concentration of protons and a low concentration of Li+ cause more lattice shrinkage at the top surface, while deeper into the sample a lower concentration of protons leads to less lattice shrinkage.

Considering the correlation between protonation and lattice parameter, we speculate that proton and lithium content might serve as useful indicators of the relative shrinkage in the local crystal structure and vice versa. In order to establish this semiquantitative correlation, we used ab initio molecular dynamics simulations to establish the relative lattice shrinkage as a function of proton/lithium content in the lattice at 300 K (Figure 5). For the simplicity of the simulation, we used an Al free cubic LLZO structure for the simulations and H atoms were intentionally added to replace Li atoms in the garnet crystal lattice for the following compositions: Li₅₆La₂₄Zr₁₆O₉₆, $\text{Li}_{52}\text{H}_4\text{La}_{24}\text{Zr}_{16}\text{O}_{96}$, and $\text{Li}_{49}\text{H}_7\text{La}_{24}\text{Zr}_{16}\text{O}_{96}$. The DFT-MD method was used to extrapolate the median values of the Zr-O and Zr-La atomic distances. Both were found to decrease with increasing proton content (lower Li content).

By careful investigation of the surface of the LLZO exposed to air for 1 week, we found evidence of a gradient in the lattice parameter going from the surface into the bulk due to proton exchange. This is correlated with formation of a Li₂CO₃ layer on the very top surface. Annealing at temperature higher than 500 °C has been shown to be effective at removing the surface LiOH and Li₂CO₃ species.¹⁸ However, we speculated that heating at lower temperatures in an inert atmosphere could possibly reverse this process as well. To investigate this, we utilized APXPS under an inert argon (Ar) atmosphere to study the surface chemistry evolution during heating to 250 °C. (Note the pressure that could be achieved in the XPS chamber was 200 mTorr, which is lower than typically available in a glovebox environment.) The previously air-exposed sample surface appeared to be fully covered by Li₂CO₃ because neither a Zr nor a La signal could be detected at 25 °C, and carbonate carbon, carbonate oxygen, and Li belonging to Li₂CO₃ were observed in the C 1s, O 1s, and Li 1s region, as shown in Figure 6. On the basis of this observation, the thickness of Li_2CO_3 is greater than that of the probing depth (2–3 nm) of

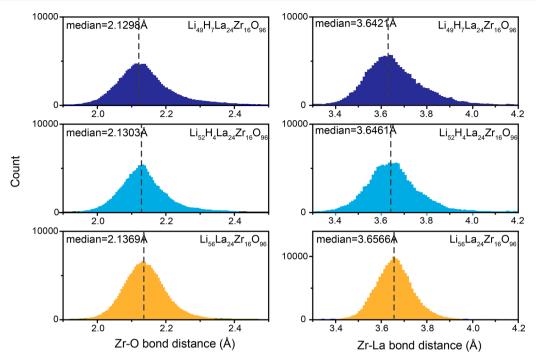


Figure 5. Histogram of Zr–O and Zr–La atomic distances from ab initio MD simulations using compositions of $Li_{56}La_{24}Zr_{16}O_{96}$ (bottom), $Li_{52}H_4La_{24}Zr_{16}O_{96}$ (middle), and $Li_{49}H_7La_{24}Zr_{16}O_{96}$ (top). Median values of Zr–O atomic distances are provided.

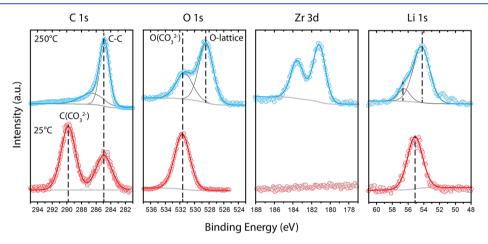


Figure 6. XPS scan of C 1s, O 1s, Zr 3d, and Li 1s spectra collected in 200 mTorr of Ar at room temperature: 25 °C (bottom) and 250 °C (top).

the surface sensitive XPS technique. Note it is possible that some amount of LiOH may coexist with Li₂CO₃. Typical values of the surface Li₂CO₃ thickness have been estimated to be between 3 and 100 nm after several days of ambient air exposure.¹³ When the specimen was slowly heated up to 250 $^{\circ}$ C (at a rate of \sim 3–5 $^{\circ}$ C/min), the C(CO₃) peak at 290 eV almost completely disappeared. The adventitious peak belonging to (C-C) at (284.8 eV) became sharper, probably because some surface absorbed carbon species were desorbed under these conditions. In the O 1s region, a second oxygen peak (528 eV) evolved after the sample was heated in the XPS chamber, which can be assigned to the garnet lattice oxygen. Similarly, a Zr 3d doublet emerged, which can be assigned to lattice Zr. We also observed a small shoulder peak in the Li 1s region, which we speculate could be Li₂O due to LiOH decomposition. These results indicate that Li₂CO₃ was removed from the surface by the heating process. We collected APXPS spectra at different temperatures between ambient to

250 °C over a period of about 6 h to analyze the relative ratio of $C(CO_3)/C-C$ and $O(lattice)/O(CO_3)$, shown in Figure 7. Below 150 °C, the ratio remained relatively constant with a slight increase for the C(CO₃)/C-C ratio between 25 and 80 °C, which is attributable to desorption of the absorbed hydrocarbon species. A sharp jump in both $C(CO_3)/C-C$ and $O(lattice)/O(CO_3)$ ratios was found at temperatures of >150 °C, indicating that the onset temperature of the decomposition reaction of the surface Li₂CO₃ was close to 150 °C. Due to the dynamic nature of the XPS experiment (data collection was slower than the temperature ramp rate), there is some uncertainty in determining the exact onset temperature. However, it is clear that the estimated onset temperature of the decomposition reaction is much lower than that of simple decomposition of Li₂CO₃ to CO₂ (reaction 1), which has been reported to be between 620 and 1000 °C (melting of Li₂CO₃ occurs at ~720 °C, according to DSC measurements). 37,38

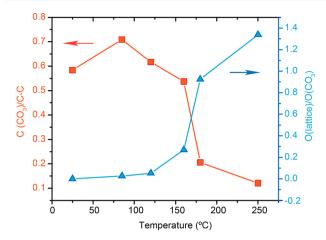


Figure 7. Ratios of $C(CO_3)/C-C$ and $O(lattice)/O(CO_3)$ at different temperatures derived from APXPS data.

$$Li_2CO_3(s) = Li_2O(s) + CO_2(g)$$
 (1)

It is likely, therefore, that the surface chemical reaction involved the protonated LLZO surface, with a reversal of the proton exchange reaction occurring concurrent with the decomposition of ${\rm Li}_2{\rm CO}_3$.

We used high resolution GIXRD to further investigate the crystal structure evolution when heated in situ under helium. He gas was selected because its X-ray absorption is lower than that of Ar. As already discussed above, we observed a gradual shifting of the 211 peak position as a function of probing depth for the air-exposed sample, indicating a gradient in the lattice parameter. Upon heating, there is a dramatic change in the region where the 211 peak appears. For the sample heated at 180 °C under He and measured at a 2° incident angle, corresponding to a depth of 0.32 µm, a single 211 peak at ~16.85° is observed, close to the value found at room temperature. At an incident angle of 0.85° with a shallower probing depth of 120 nm, a second peak appears at $2\theta = 16.7^{\circ}$. At even smaller angles of 0.5° (depth of ~62 nm) and 0.33° (depth of ~20 nm), two diffraction peaks are still evident but the relative intensity of the lower angle peak increased while the other one decreased. At the very surface (incident angle of 0.15°, or 3 nm), only the 16.7° peak is apparent in the diffraction pattern. Orera et al. suggested that upon exposure to moisture, a hydrated cubic LLZO phase formed that belongs to the space group $I\overline{4}3d.^{39}$ When this specimen was further heated at temperature above 300 °C, it formed a regular LLZO cubic phase belonging to space group Ia3d. Wagner et al. also showed that in Ga and Fe substituted garnets, the crystal structure is dependent on the Ga substitution level. The structure belonging to the $Ia\overline{3}d$ space group contains a higher lithium content (and lower substitution content) and has a slightly larger lattice parameter compared to the one (with higher substitution and low Li content) belonging to the $\overline{143}d$ space group. 40-43 This is consistent with what we observed in our case. Upon exposure to moisture, proton exchange induced a structural change on the LLZO surface to a phase with a hydrated 143d symmetry. Upon heating, after the Li₂CO₃ reacts back with the surface, Li is reintroduced into the structure and it converts back into the phase belonging to the $Ia\overline{3}d$ space group with the larger lattice parameter. The reaction at the subsurface is slower to occur, and the $\overline{143}d$ phase with a smaller lattice parameter predominates. When the specimen was further heated to 250 °C, it drove the reaction further to homogenize the lithium content on the surface and in the subsurface, as shown in Figure 8c. There, the two peaks due to the coexistence of the $\overline{143}d$ and $\overline{1a3}d$ phases appear at the shallowest probing depths but not deeper into the sample. After the in situ measurement, the specimen was re-exposed to air for 1 month. The lattice parameter gradient was reestablished (as shown in Figure 8d), similar to that seen in Figure 8a. It should be noted here that some researchers have reported lattice expansion when garnet powders or pellets are soaked in liquid water, without a change in space group. 44 The difference in behavior is probably related to compositional differences (ref 44 concerns a Ta-substituted LLZO) including Li stoichiometry.45

We assembled a Li/LLZO/Li symmetric cell to evaluate the effect of sample heating on the interfacial impedance. Airexposed LLZO has Li₂CO₃ on the surface, which results in high contact resistance at the Li metal electrode; our previous studies indicate that removal of the Li₂CO₃ by polishing greatly reduced the interfacial impedance. ^{13,20,46} In the Nyquist plots,

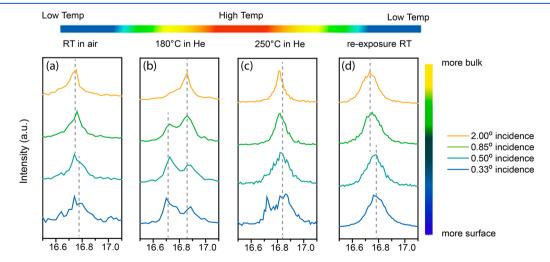


Figure 8. In situ high resolution GIXRD spectra of LLZO pellet (a) after exposure at ambient room temperature, (b) heated in He at 180 $^{\circ}$ C, (c) heated in He at 250 $^{\circ}$ C, and (d) re-exposed to air/moisture for a month.

two semicircles were observed. The semicircle at high frequency was attributed to the total resistance of the LLZO pellet, and the lower frequency semicircle was attributed to the sum of two Li/LLZO interfacial resistances. Impedance was determined by fitting (RQ)(RQ) equivalent circuit in the previous papers. 13 The cell in this study containing an airexposed sample showed a total interfacial impedance of 1.9 $M\Omega$ before treatment. When the sample was subsequently heated to 250 °C in an Ar-filled glovebox and cooled down to 25 °C for electrical measurements, the total interfacial impedance (containing two Li/garnet interfaces on both sides of a pellet) was greatly reduced to 2547 Ω and then to 750 Ω after heating to 250 °C for 1 h and to 250 °C overnight for 12 h, respectively (see Figure 9). This greatly reduced total

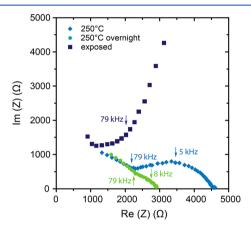


Figure 9. Nyquist plot of impedance data obtained on Li/LLZO/Li symmetrical cells, where the LLZO has been exposed to air (black squares), treated at 250 $^{\circ}\text{C}$ for 1 h (blue diamonds), or treated at 250 °C overnight for 12 h (green circles).

interfacial impedance corresponds to a normalized area specific resistance (ASR) of 607 $\Omega \cdot \text{cm}^2$ and 178 $\Omega \cdot \text{cm}^2$, using an effective contact area of 0.477 cm² based on the size of the pellet. This value is similar to what was reported in the literature for a sample with similar grain sizes. 13,47 The similarity of the results to ones we obtained previously from polished samples suggests that the heat treatment was effective at removing Li₂CO₃. These results suggest that a low resistance interface with LLZO solid electrolyte can be achieved without stringent moisture and CO₂ control, since the pristine state can be recovered by a low temperature treatment even after the device is assembled and packed. This simplifies the manufacturing and integration process.

Lastly, we consider that for LLZO powders, similar phenomena may occur extensively due to the relatively larger surface area, compared to pellets. The bright-field scanning transmission electron microscopy (STEM) image recorded in a cold-field aberration-corrected dedicated STEM (Figure 10) suggests that the crystalline LLZO particle surface developed a 4-5 nm thick layer after air exposure, which can be attributed to carbonate formation associated with proton exchange in LLZO. An electron energy loss spectrum confirmed that this layer is lithium carbonate (not shown). This thickness agrees with the previous XPS analysis. Upon sintering, depending on the heating rate, surface Li₂CO₃ most likely reacts back with the LLZO lattice given enough time. The surface Li₂CO₃ melts at ~650 °C (well below the temperature at which LLZO is

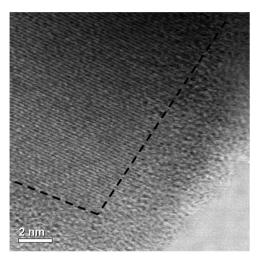


Figure 10. Bright-field scanning transmission electron microscopy image of air-exposed LLZO particle.

densified) and participates in the sintering process, which results in the large grain size observed in these pellets.

CONCLUSIONS AND SUMMARY

Several depth-profiling techniques were used to characterize the surfaces of Al-substituted LLZO pellets exposed to air. These experiments revealed that a structural and chemical gradient exists, consistent with proton exchange of the LLZO, which extends from the surface into the subsurface. Li₂CO₃ also forms on the top surface, concomitant with this process. Degraded samples were monitored as they were heated under inert atmosphere, using in situ AP-XPS and GI-XRD. During the heating process, the Li₂CO₃ reacts back with the LLZO and the proton exchange is reversed to re-form the original structure, with the top surface more readily undergoing these changes than the subsurface. Raising the temperature from 180 to 250 °C accelerated the reaction below the surface. Reexposure to air induces the proton exchange reaction again, indicating that the process is highly reversible. This observation is significant because it implies that a simple treatment at relatively low temperatures is effective for reversing LLZO degradation. Advanced protection layers or interfacial coatings may not be necessary to achieve good interfacial properties. Impedance experiments on symmetrical cells containing air-exposed LLZO and samples treated at 250 °C for different lengths of time confirm this; the area-specific impedance of symmetrical cells containing heat-treated LLZO was greatly reduced compared to one containing air-exposed LLZO and approached that of cells containing pristine LLZO in which the Li₂CO₃ was removed by mechanical polishing.

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Notes

The authors declare no competing financial interest.

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